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APPLICATION NO.	F	ILING DATE	FIRST NAMED INVENTOR	ATTORNEY DOCKET NO.	CONFIRMATION NO.
10/664,694		09/16/2003	Preston Whitcomb	05689-017001	4702
26161	7590	12/13/2004		EXAMINER	
FISH & RI		SON PC	ADAMS, GREGORY W		
225 FRANKLIN ST BOSTON, MA 02110			ART UNIT	PAPER NUMBER	
,				3652	

DATE MAILED: 12/13/2004

Please find below and/or attached an Office communication concerning this application or proceeding.

	Application No.	Applicant(s)	$\mathcal{N}$				
	10/664,694	<b>WHITCOMB</b> ,	WHITCOMB, PRESTON				
Office Action Summary	Examiner	Art Unit					
	Gregory W. Adams	3652					
- The MAILING DATE of this communication ap Period for Reply	pears on the cover st	eet with the correspondence	e address				
A SHORTENED STATUTORY PERIOD FOR REPL THE MAILING DATE OF THIS COMMUNICATION.  - Extensions of time may be available under the provisions of 37 CFR 1. after SIX (6) MONTHS from the mailing date of this communication.  - If the period for reply specified above is less than thirty (30) days, a rep. If NO period for reply is specified above, the maximum statutory period.  - Failure to reply within the set or extended period for reply will, by statut Any reply received by the Office later than three months after the mailing earned patent term adjustment. See 37 CFR 1.704(b).	136(a). In no event, however bly within the statutory minimu will apply and will expire SIX e, cause the application to be	may a reply be timely filed m of thirty (30) days will be considered (6) MONTHS from the mailing date of come ABANDONED (35 U.S.C. § 13	this communication.				
Status							
1) Responsive to communication(s) filed on	·						
<u> </u>	— s action is non-final.						
	Since this application is in condition for allowance except for formal matters, prosecution as to the merits is closed in accordance with the practice under <i>Ex parte Quayle</i> , 1935 C.D. 11, 453 O.G. 213.						
Disposition of Claims							
4) ⊠ Claim(s) 1-42 is/are pending in the application 4a) Of the above claim(s) is/are withdra 5) □ Claim(s) is/are allowed. 6) ⊠ Claim(s) 1-42 is/are rejected. 7) □ Claim(s) is/are objected to. 8) □ Claim(s) are subject to restriction and/or	awn from consideration						
Application Papers							
9)⊠ The specification is objected to by the Examin	er.						
0)☐ The drawing(s) filed on is/are: a)☐ accepted or b)☐ objected to by the Examiner.							
Applicant may not request that any objection to the drawing(s) be held in abeyance. See 37 CFR 1.85(a).							
Replacement drawing sheet(s) including the correct 11) The oath or declaration is objected to by the E	•	• • •	` '				
Priority under 35 U.S.C. § 119							
12) Acknowledgment is made of a claim for foreign a) All b) Some * c) None of:  1. Certified copies of the priority document 2. Certified copies of the priority document 3. Copies of the certified copies of the priority document application from the International Bureat * See the attached detailed Office action for a list	nts have been receive nts have been receive prity documents have nu (PCT Rule 17.2(a)	ed. ed in Application No. been received in this Nation).					
Attachment(s)							
1) Notice of References Cited (PTO-892)	4) 🗀 Inte	erview Summary (PTO-413)					
2) Notice of Draftsperson's Patent Drawing Review (PTO-948)	_ Pa	per No(s)/Mail Date					
3) Information Disclosure Statement(s) (PTO-1449 or PTO/SB/08 Paper No(s)/Mail Date	,	tice of Informal Patent Application ner:	ı (PTO-152)				

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#### **DETAILED ACTION**

### Oath/Declaration

1. The oath or declaration is defective. A new oath or declaration in compliance with 37 CFR 1.67(a) identifying this application by application number and filing date is required. See MPEP §§ 602.01 and 602.02.

The oath or declaration is defective because: It does not identify the citizenship of each inventor.

### Specification

2. Applicant is reminded of the proper language and format for an abstract of the disclosure.

The abstract should be in narrative form and generally limited to a single paragraph on a separate sheet within the range of 50 to 150 words. It is important that the abstract not exceed 150 words in length since the space provided for the abstract on the computer tape used by the printer is limited. The form and legal phraseology often used in patent claims, such as "means" and "said," should be avoided. The abstract should describe the disclosure sufficiently to assist readers in deciding whether there is a need for consulting the full patent text for details. The language should be clear and concise and should not repeat information given in the title. It should avoid using phrases which can be implied, such as, "The disclosure concerns," "The disclosure defined by this invention," "The disclosure describes," etc.

Referring to line 1, applicant's use of "comprising" is inappropriate.

# Claim Rejections - 35 USC § 102

3. The following is a quotation of the appropriate paragraphs of 35 U.S.C. 102 that form the basis for the rejections under this section made in this Office action:

A person shall be entitled to a patent unless -

- (b) the invention was patented or described in a printed publication in this or a foreign country or in public use or on sale in this country, more than one year prior to the date of application for patent in the United States.
- 4. Claims 1-4, 7-12, 29-37 and 39-40 are rejected under 35 U.S.C. 102(b) as being anticipated by Shamlou et al. (US 6,024,393).

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With respect to claim 1, referring to FIGS. 1-9 Shamlou et al. '393 disclose a system for handling substrates 40 comprising a robot and arm, col. 8, Ins. 36-37, processor, end effector 204, blade 100, active area 205, passive gripper 116, and active griper 120. Although not referenced, an active area such as disclosed in Shamlou et al. would require a processor.

With respect to claim 2, referring to FIGS. 1-9 Shamlou et al. '393 disclose an end effector 204 with a mapping sensor 104a, 104b. Col 3, Ins. 49-52.

With respect to claim 3, referring to FIGS. 1-9 Shamlou et al. '393 disclose a silicon wafer blade 100. Col 9, Ins. 32-34.

With respect to claim 4, referring to FIGS. 1-9 Shamlou et al. '393 disclose a ceramic blade.

With respect to claim 7, referring to FIGS. 1-9 Shamlou et al. '393 disclose an active area 205 formed on the blade in metallization process. Col. 9, Ins. 32-34. It is noted that no patentable weight is given to method of manufacture within apparatus claims.

With respect to claim 8, referring to FIGS. 1-9 Shamlou et al. '393 disclose an active area 205 that provides vertical location. Col. 3, Ins. 49-52.

With respect to claim 9, referring to FIGS. 1-9 Shamlou et al. '393 disclose a measurement transducer. Col. 3, Ins. 49-52.

With respect to claim 10, referring to FIGS. 1-9 Shamlou et al. '393 disclose a capacitance probe. Col. 3, Ins. 49-52.

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With respect to claim 11, referring to FIGS. 1-9 Shamlou et al. '393 disclose an inductive sensor. Col. 3, Ins. 49-52.

With respect to claim 12, referring to FIGS. 1-9 Shamlou et al. '393 disclose three sensors 104a,104b,110 as denoted by surface area 205.

With respect to claim 29, referring to FIGS. 1-9 Shamlou et al. '393 disclose a robotic end effector 204 comprising a mapping sensor 104a, a blade 100, an active area 205, passive gripper 116, and active gripper 120.

With respect to claim 30, referring to FIGS. 1-9 Shamlou et al. '393 disclose an active area 205 formed on the blade in metallization process. Col. 9, Ins. 32-34. It is noted that no patentable weight is given to method of manufacture within apparatus claims.

With respect to claim 31, referring to FIGS. 1-9 Shamlou et al. '393 disclose sensor 104a,104b for detecting the mean vertical position. Col. 3, Ins. 49-52.

With respect to claim 32, referring to FIGS. 1-9 Shamlou et al. '393 disclose three sensors 104a,104b,110.

With respect to claim 33, referring to FIGS. 1-9 Shamlou et al. '393 disclose an active area 205 that provides vertical location. Col. 3, Ins. 49-52.

With respect to claim 34, referring to FIGS. 1-9 Shamlou et al. '393 disclose an active area 205 and measurement transducer 106a,106b.

With respect to claim 35, referring to FIGS. 1-9 Shamlou et al. '393 disclose an active area 205 and capacitance probe 104a,104b,105a,105b.

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With respect to claim 36, referring to FIGS. 1-9 Shamlou et al. '393 disclose an inductive sensor 104a,104b,105a,105b,106a,106b.

With respect to claim 37, referring to FIGS. 1-9 Shamlou et al. '393 disclose a mapping sensor 104a,104b. Col. 3, Ins. 49-52.

With respect to claim 39, referring to FIGS. 1-9 Shamlou et al. '393 disclose a disclose a silicon wafer blade 100. Col 9, Ins. 32-34.

With respect to claim 40, referring to FIGS. 1-9 Shamlou et al. '393 disclose a ceramic blade.

5. Claims 21-25 and 27-28 are rejected under 35 U.S.C. 102(b) as being anticipated by Bacchi et al. (US 6,618,645).

With respect to claim 21, referring to FIGS. 1-9 Bacchi et al. '645 disclose moving a robot arm 16, determining and then storing the coordinate information of the substrates, sequentially indexing the robotic arm, measuring the distance to the substrate, and engaging the substrate. Col. 11, Ins. 15-61.

With respect to claim 22, referring to FIGS. 1-9 Bacchi et al. '645 disclose coordinate information of vertical location. Col. 11, In. 52-53.

With respect to claim 23, referring to FIGS. 1-18 Bacchi et al. '645 disclose providing a robotic arm 16, mapping sensor 30, end effector 10, and substrate sensor 84,86, moving the first sensor 30 proximate to the cassette 14, recording the vertical substrate location, generating a pick table, sequentially indexing the robotic arm, engaging the cassette 14 with the end effector 10, verifying the substrate position with the second sensor 84, and capturing and removing the substrate. Col. 11, Ins. 15-61.

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With respect to claim 24, referring to location data "to within 135 microns" it is well known within the art of substrate handling that high tolerances are preferred.

With respect to claim 25, referring to substrate location "to within 100 microns" it is well known within the art of substrate handling that high tolerances are preferred.

With respect to claim 27, referring to FIGS. 1-9 Bacchi et al. '645 disclose a robotic arm 16, end effector 10, blade 10, active area 50.

With respect to claim 28, referring to FIGS. 1-9 Bacchi et al. '645 disclose a passive gripper 24 and active gripper 50.

## Claim Rejections - 35 USC § 103

- 6. The following is a quotation of 35 U.S.C. 103(a) which forms the basis for all obviousness rejections set forth in this Office action:
  - (a) A patent may not be obtained though the invention is not identically disclosed or described as set forth in section 102 of this title, if the differences between the subject matter sought to be patented and the prior art are such that the subject matter as a whole would have been obvious at the time the invention was made to a person having ordinary skill in the art to which said subject matter pertains. Patentability shall not be negatived by the manner in which the invention was made.
- 7. Claims 5-6, 41-42 are rejected under 35 U.S.C. 103(a) as being unpatentable over Shamlou et al. (US 6,024,393).

With respect to claim 5, referring to FIGS. 1-9 Shamlou et al. '393 disclose the end effector blade 100 except for limiting the thickness to less than 1000 microns. It would have been obvious to one having ordinary skill in the art at the time the invention was made to limit the blade 100 thickness to less than 1000 microns, since it has been held that discovering an optimum value of a result effective variable involves only routine skill in the art. *In re Boesch*, 617 F.2d 272, 205 USPQ 215 (CCPA 1980).

With respect to claim 6, referring to FIGS. 1-9 Shamlou et al. '393 disclose a referring to FIGS. 1-9 Shamlou et al. '393 discloses the end effector blade 100 except for limiting the thickness to less than 750 microns. It would have been obvious to one having ordinary skill in the art at the time the invention was made to limit the blade 100 thickness to less than 750 microns, since it has been held that discovering an optimum value of a result effective variable involves only routine skill in the art. *In re Boesch*, 617 F.2d 272, 205 USPQ 215 (CCPA 1980).

With respect to claim 41, referring to FIGS. 1-9 Shamlou et al. '393 discloses the end effector blade 100 except for limiting the thickness to less than 1000 microns. It would have been obvious to one having ordinary skill in the art at the time the invention was made to limit the blade 100 thickness to less than 1000 microns, since it has been held that discovering an optimum value of a result effective variable involves only routine skill in the art. *In re Boesch*, 617 F.2d 272, 205 USPQ 215 (CCPA 1980).

With respect to claim 42, referring to FIGS. 1-9 Shamlou et al. '393 disclose a referring to FIGS. 1-9 Shamlou et al. '393 discloses the end effector blade 100 except for limiting the thickness to less than 750 microns. It would have been obvious to one having ordinary skill in the art at the time the invention was made to limit the blade 100 thickness to less than 750 microns, since it has been held that discovering an optimum value of a result effective variable involves only routine skill in the art. *In re Boesch*, 617 F.2d 272, 205 USPQ 215 (CCPA 1980).

8. Claims 13-16 are rejected under 35 U.S.C. 103(a) as being unpatentable over Shamlou et al. (US 6,024,393) in view of Bacchi et al. (US 6,618,645). As noted above Shamlou et al. '393 recite claims 1-12.

With respect to claim 13, Shamlou et al. does not disclose pneumatic active gripper. Referring to FIGS. 1-9 Bacchi et al. '645 disclose pneumatic gripper 50 as a retrofit to existing robot arm end effectors 10 in addition to providing active contact by the end effector 10 within an exclusion zone. Col. 2, Ins. 10-24. Therefore, it would have been obvious to one of ordinary skill in the art at the time the invention was made to add pneumatic gripper to active gripper of Shamlou et al., as taught by Bacchi et al., such that existing end effectors may be retrofitted in addition to providing active contact by the end effector 10 within the exclusion zone.

With respect to claim 14, Shamlou et al. does not disclose a servo gripper with linear motor. Referring to FIGS. 1-9 Bacchi et al. '645 disclose a servo gripper 52 and linear motor 56 to provide active contact by the end effector 10 within an exclusion zone. Col. 2, Ins. 10-24. Therefore, it would have been obvious to one of ordinary skill in the art at the time the invention was made to add servo gripper and linear motor to active gripper of Shamlou et al., as taught by Bacchi et al., such that existing end effectors may provide active contact by the end effector 10 within the exclusion zone.

With respect to claim 15, Shamlou et al. does not disclose feedback from active gripper to processor. Referring to FIGS. 1-9 Bacchi et al. '645 disclose a active feedback from active gripper 50 to processor 476. Col. 7, In. 65. Bacchi et al. disclose that a processor detects the extended and retracted positions depending on

relationships between active griper 50, sensors of active area 30 and substrate. Col. 2, lns. 40-50. Therefore, it would have been obvious to one of ordinary skill in the art at the time the invention was made to add feedback from active gripper to process of Shamlou et al., as taught by Bacchi et al., such that the extended and retracted positions are detected depending on relationships between active griper, sensors of active area and substrate.

With respect to claim 16, Shamlou et al. does not disclose feedback to the processor. Referring to FIGS. 1-9 Bacchi et al. '645 disclose active feedback from active gripper 50 to processor 476. Col. 7, In. 65. Bacchi et al. disclose that feedback to a processor for control of among other data comprising substrate center. Col. 2, Ins. 40-50. Therefore, it would have been obvious to one of ordinary skill in the art at the time the invention was made to add feedback of data to a substrate handling system of Shamlou et al., as taught by Bacchi et al., such that the processor may control data comprising the substrate center.

9. Claims 17-20 are rejected under 35 U.S.C. 103(a) as being unpatentable over Shamlou et al. (US 6,024,393) in view of Cheng (US 6,164,894). As noted above Shamlou et al. '393 recite claims 1-12.

With respect to claim 17, Shamlou et al. '393 does not disclose a substrate prealigner. Cheng '894 discloses a prealigner for use in a system for handling substrates held in a carrier including a substrate prealigner 16 having a prealigner chuck 86. Cheng '894 discloses a prealigner and prealigner chuck to locate the center of a wafer within a fast, precise automated wafer handling system to increase wafer

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yields. Col. 1, Ins. 14-36. Therefore, it would have been obvious to one of ordinary skill in the art at the time the invention was made to prealign a substrate within the systems of Shamlou et al., as taught by Cheng, to locate the center of a wafer within a fast, precise automated wafer handling system to increase wafer yields.

With respect to claim 18, Shamlou et al. '393 does not disclose a prealigner chuck having embattlements. Cheng '894 discloses a prealigner chuck 84 having embattlements 84,88. Cheng '894 discloses a prealigner chuck and embattlements to support a substrate within a fast, precise automated wafer handling system to increase wafer yields. Col. 1, Ins. 14-36. Therefore, it would have been obvious to one of ordinary skill in the art at the time the invention was made to prealign a substrate within the systems of Shamlou et al., as taught by Cheng, to locate the center of a wafer within a fast, precise automated wafer handling system to increase wafer yields.

With respect to claim 19, Shamlou et al. '393 does not disclose a sized prealigner chuck. Cheng '894 discloses a sized prealigner chuck 84. Cheng '894 discloses a sized prealigner chuck to locate the center of a wafer within a fast, precise automated wafer handling system to increase wafer yields. Col. 1, Ins. 14-36. Therefore, it would have been obvious to one of ordinary skill in the art at the time the invention was made to size the prealigner chuck within a system of Shamlou et al., as taught by Cheng, to locate the center of a wafer within a fast, precise automated wafer handling system to increase wafer yields.

With respect to claim 20, Shamlou et al. '393 does not disclose a prealigner chuck with holes. Cheng '894 discloses a prealigner chuck 84 having plurality of holes,

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col. 7, Ins. 32-34, to retain a substrate to a chuck 86. Therefore, it would have been obvious to one of ordinary skill in the art at the time the invention was made to had a prealigner chuck with holes to a system of Shamlou et al., as taught by Cheng, to retain a substrate to a chuck.

10. Claim 26 is rejected under 35 U.S.C. 103(a) as being anticipated by Bacchi et al. (US 6,618,645) in view of Cheng (US 6,164,894).

With respect to claim 26, Bacchi et al. '645 does not disclose a substrate prealigner step. Cheng '894 discloses a prealigner step after cassette removal to locate the center of a wafer within a fast, precise automated wafer handling system to increase wafer yields. Col. 1, Ins. 14-36. Therefore, it would have been obvious to one of ordinary skill in the art at the time the invention was made to prealign a substrate within the system Bacchi et al., as taught by Cheng, to locate the center of a wafer within a fast, precise automated wafer handling system to increase wafer yields.

11. Claim 38 is rejected under 35 U.S.C. 103(a) as being unpatentable over Shamlou et al. (US 6,024,393) in view of Hsiao (US 6,040,585). As noted above Shamlou et al. '393 recite claims 29-37. Shamlou et al. do not disclose a laser transducer. Hsiao '585 discloses a laser transducer 52 to sense whether the blade and wafer orientation. Col. 5, Ins. 24-25. Therefore, it would have been obvious to one of ordinary skill in the art at the time the invention was made to utilize laser sensors for the end effector of Shamlou et al. as taught by Hsiao, such that the blade and wafer orientation are sensed.

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### Conclusion

12. The prior art made of record and not relied upon is considered pertinent to applicant's disclosure:

US 4,911,597 to Maydan et al. US 5,044,7

US 5,044,752 to Thurfiell et al.

US 5,443,358 to Yanniello

US 5,452,521 to Niewmierzycki

US 5,642,298 to Mallory et al.

US 5,842,825 to Brooks

Any inquiry concerning this communication or earlier communications from the examiner should be directed to Gregory W. Adams whose telephone number is (703) 305-0555. The examiner can normally be reached on M-F, 8:30am-5pm.

If attempts to reach the examiner by telephone are unsuccessful, the examiner's supervisor, Eileen D. Lillis can be reached on (703) 308-3248. The fax phone number for the organization where this application or proceeding is assigned is 703-872-9306.

Information regarding the status of an application may be obtained from the Patent Application Information Retrieval (PAIR) system. Status information for published applications may be obtained from either Private PAIR or Public PAIR. Status information for unpublished applications is available through Private PAIR only. For more information about the PAIR system, see http://pair-direct.uspto.gov. Should you have questions on access to the Private PAIR system, contact the Electronic Business Center (EBC) at 866-217-9197 (toll-free).

EILEEN D. LILLIS SUPERVISORY PATENT EXAMINER TECHNOLOGY CENTER 3600

**GWA**